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how to

# Tote Dispensing Attachment Instructions

*How-to instructions on getting the oil out of the totes using our special valve & hose attachment.*

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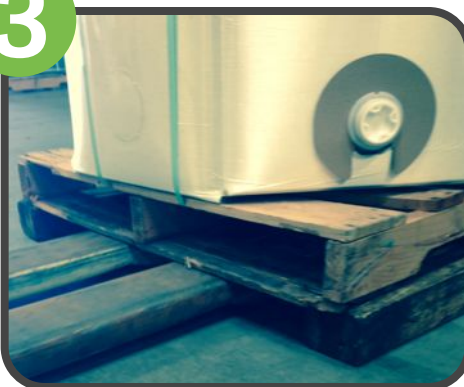
Here is the entire assembly piece, including the valve, hose and connector fitting. Upon request with your order of a tote, this is the fitting that you will receive.

2



To use this tote dispensing attachment, you'll want to elevate the tote to allow the oil to gravity feed out. One common way to do this is to store your pallet on a pallet rack or shelf. Another is to elevate it a few inches off of the ground. To complete this, first lift the pallet up using a pallet jack or fork lift.

3



Once elevated, slide sturdy boards under two outer edges of the pallet. Remove the forks of the pallet jack, and reinsert underneath the pallet itself. The boards will keep the pallet elevated to allow the forks to reach underneath.

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Place the pallet on an elevated sturdy block or boards. Make sure you choose something that can support the weight of the tote, because it will remain in this location until the tote is empty. The height can be any level you choose, but the goal is to allow the oil inside to gravity feed out of the hose. This example tote is elevated 4-5" off the ground.

5



You will now connect the dispensing attachment. Before beginning this process, it's very important to make sure that the valve is in the closed position (as shown) with the colored valve perpendicular to the hose.

6



Unscrew the plug found in the lower drain fitting of the tote. Inside, you will find a cutter. Pull this cutter out and flip it around so that the sharp teeth are facing in. Reinsert it into the lower drain fitting with the teeth facing towards the tote.

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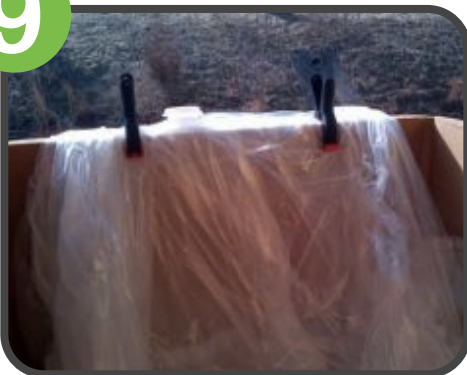
With the cutter facing in, screw the white fitting in on top of it. The hose will turn with the fitting as you screw it in, as it is all one piece. Screw this fitting in all the way, until it bottoms out.

8



As you screw the fitting in, the cutter will pierce the tote bag and oil will begin running into the clear tubing. Once the attachment is all screwed in, simply turn the valve and oil will begin to flow into your desired container.

9



As the bag empties inside of the tote, pull up the bag and clamp it to the edge to allow oil to drain down towards the lower drain fitting.

**A NOTE ABOUT THE HOSE:** Our standard hose is 5 ft long. However, you can replace it with any size hose you would like. Simply look for a clear PVC vinyl tubing with an ID (inside diameter) of  $\frac{3}{4}$ " at any hardware store.